

Figure 1

106

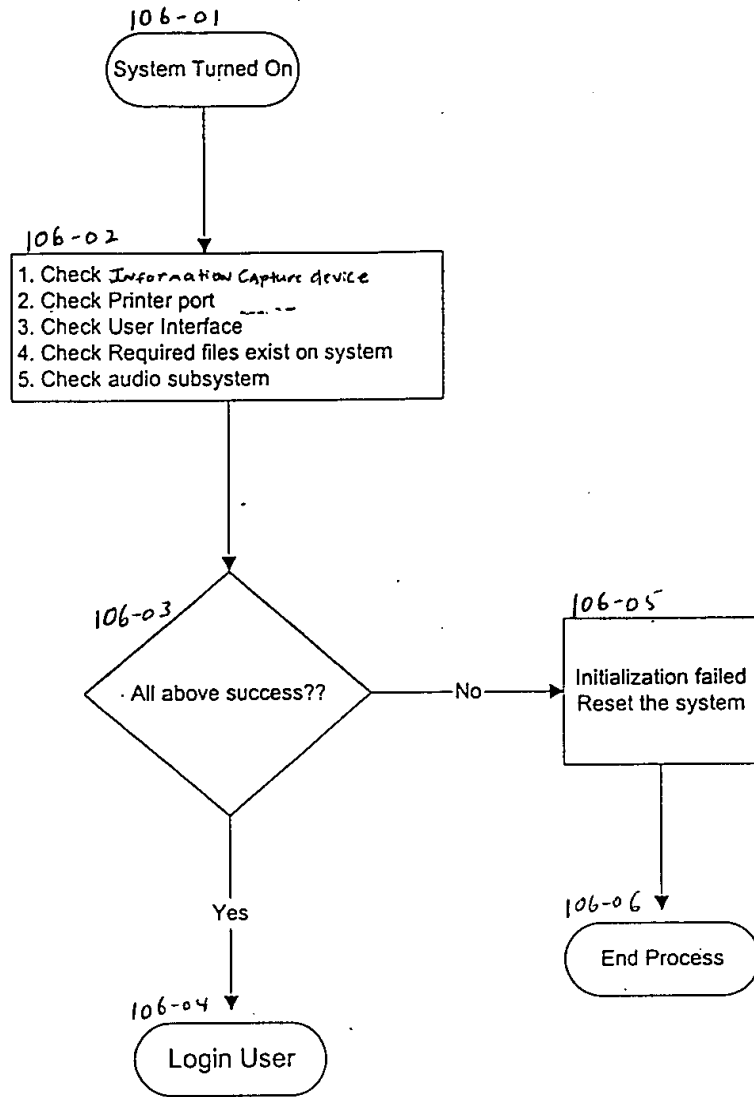


Figure 2

110

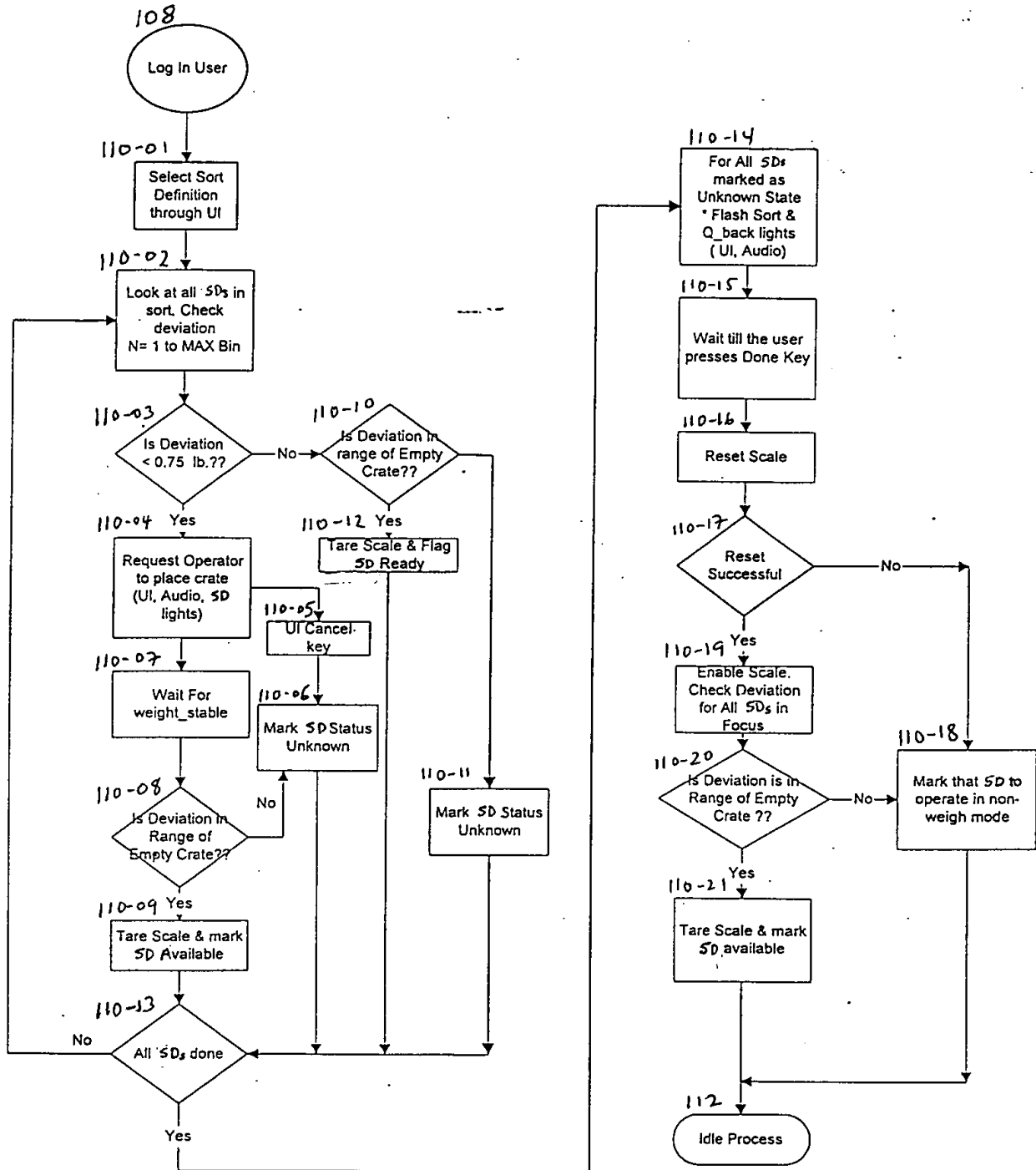


Figure 3

009040-2624560

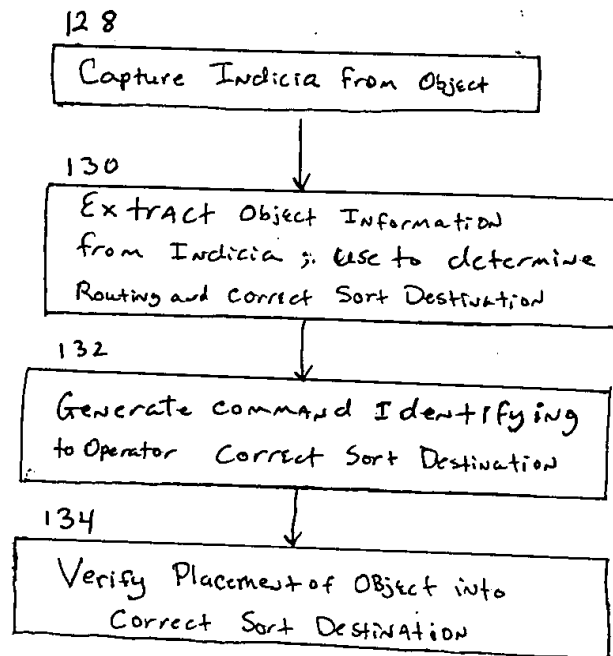


Figure 4

00544232-040600

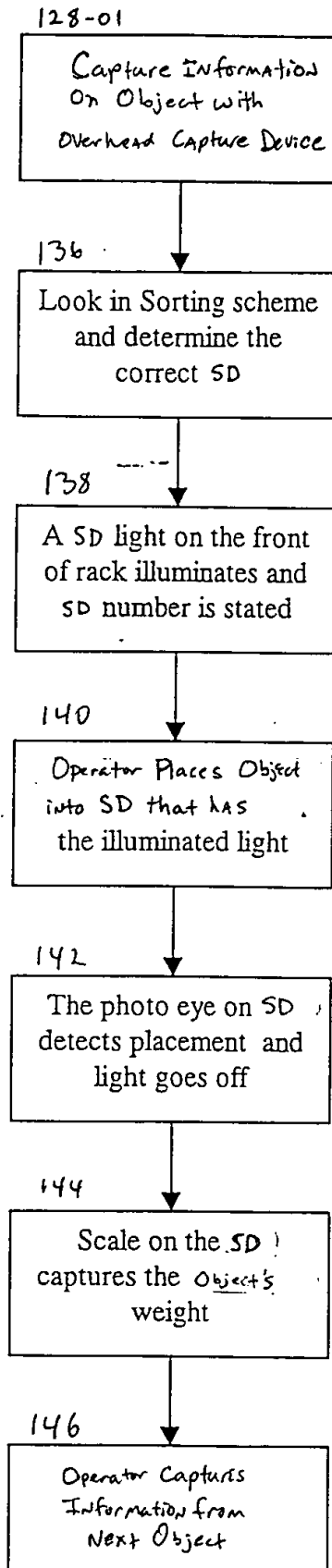


Figure 5

102

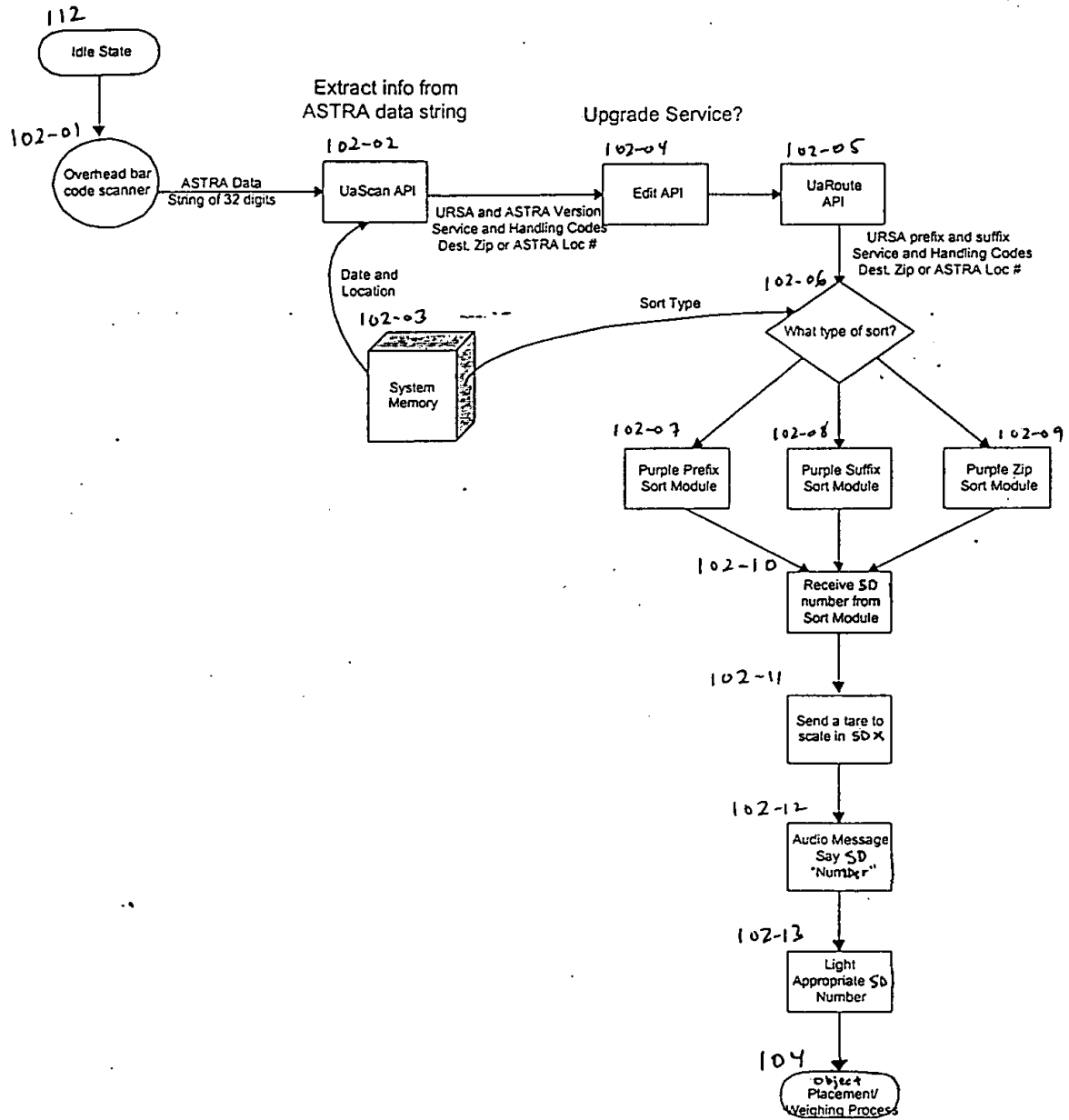


Figure 6

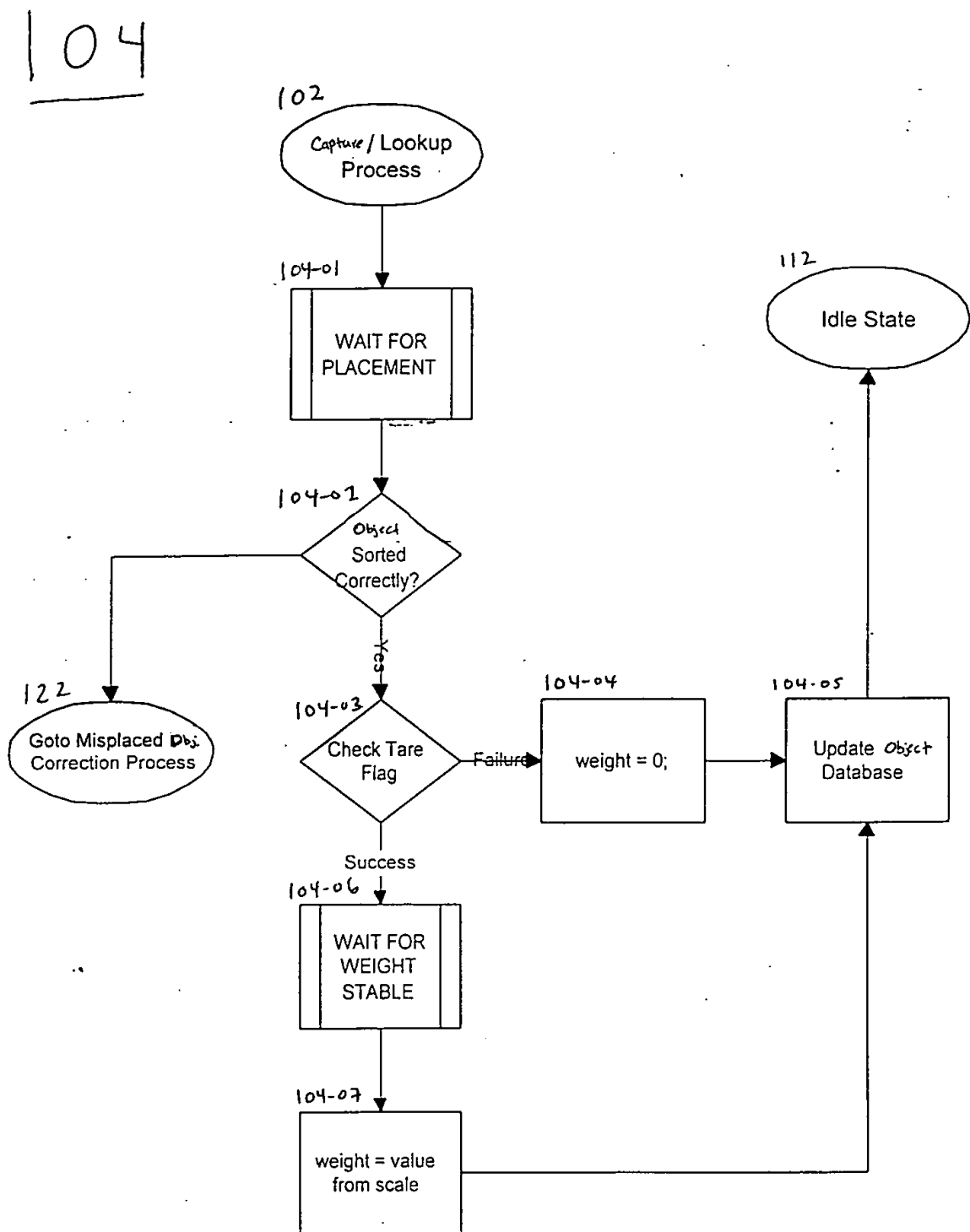


Figure 7

122

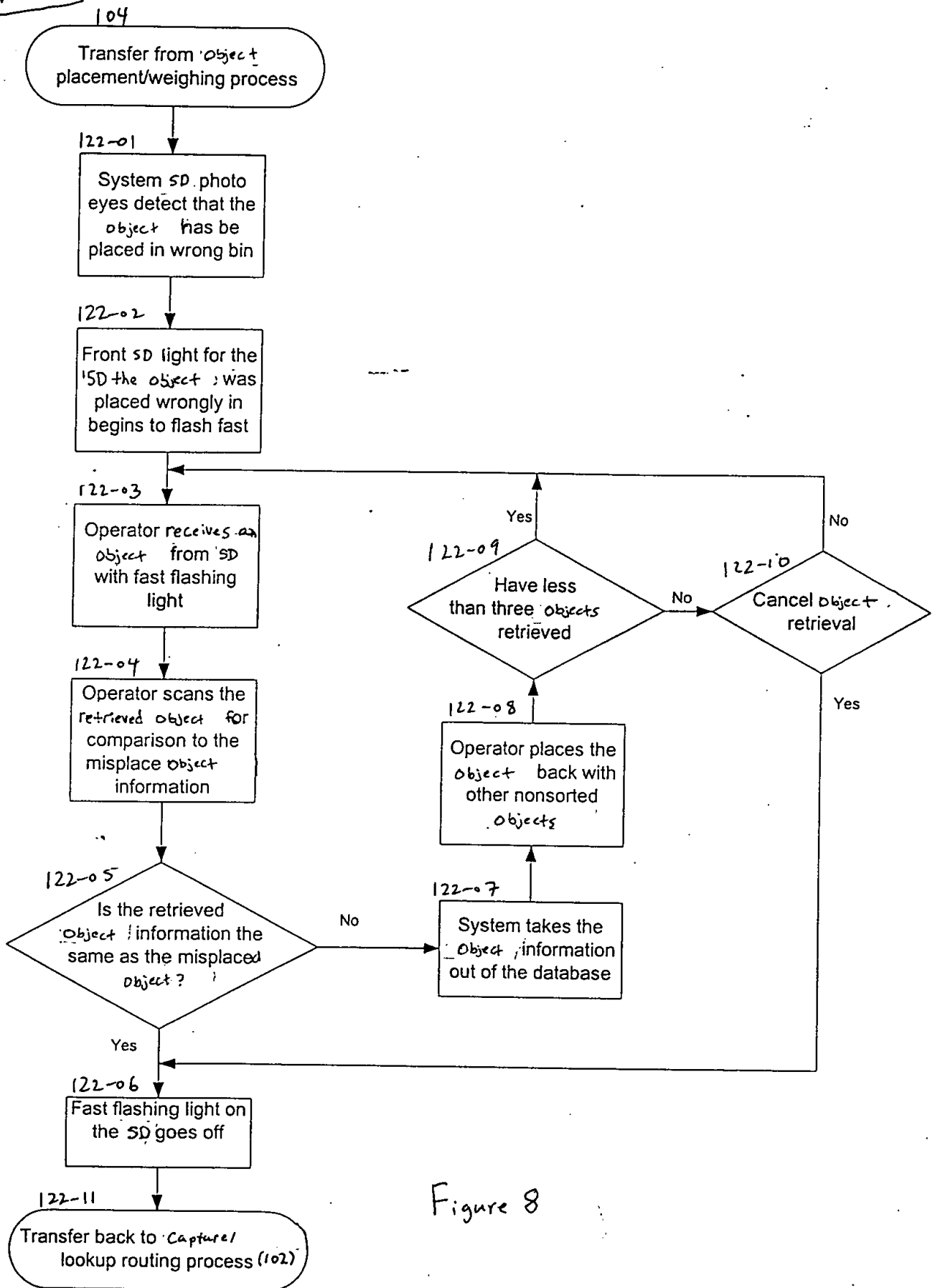


Figure 8

009040-2624560

120

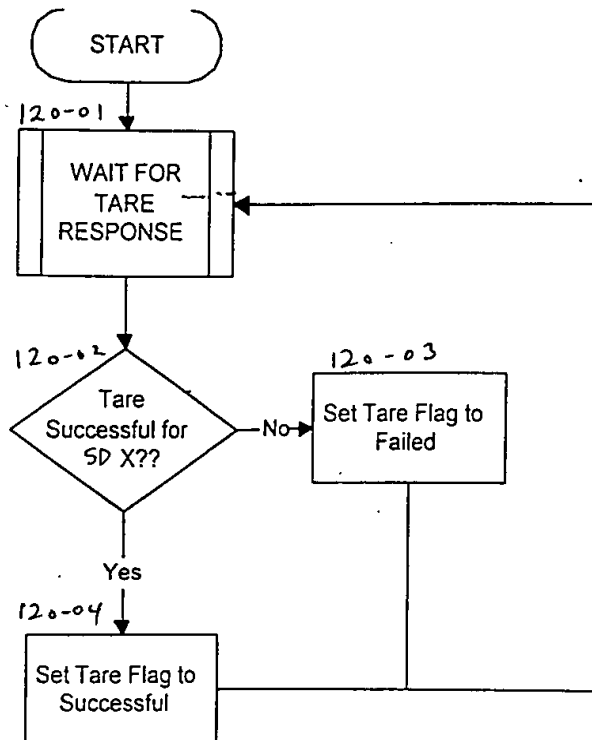


Figure 9

009040-2624560

148

148-01

User Interface options to initiate SD Close out
By Weight, Sorter Button or Quarterback Button
Sorter can not sort new objects to this SD

148-02
Is the SD waiting
for an object Placement
or Weight

Yes

148-03

Wait until the SD
receives placement
message and/or
Object weight

No

148-04
Quarterback Light
illuminates solid

148-05
Quarterback removes
crate

148-06
Scale checks
weight and senses
crate removed

No

Yes

148-07
System sends signal
to SD light to fast
flash

148-08
Quarterback pushes
the SD button

148-09
Print the CONS TAG
and SD light continues
fast flash

148-10

Update
database

148-11
Has printer
completed printing

No

Yes

148-14
Quarterback places
new crate in the SD

148-13
SD Light starts to
flash slow

148-12
Scale determines
if empty crate has be
place in SD

No

Yes

148-15
SD light goes off

148-16
Sorter is allowed to
sort objects to this
SD again

148-17
Is this an End Sort?

No

Yes

148-18
Return IDLE process

150
Return to End Sort
Process

Figure 10

124

009040-26244560

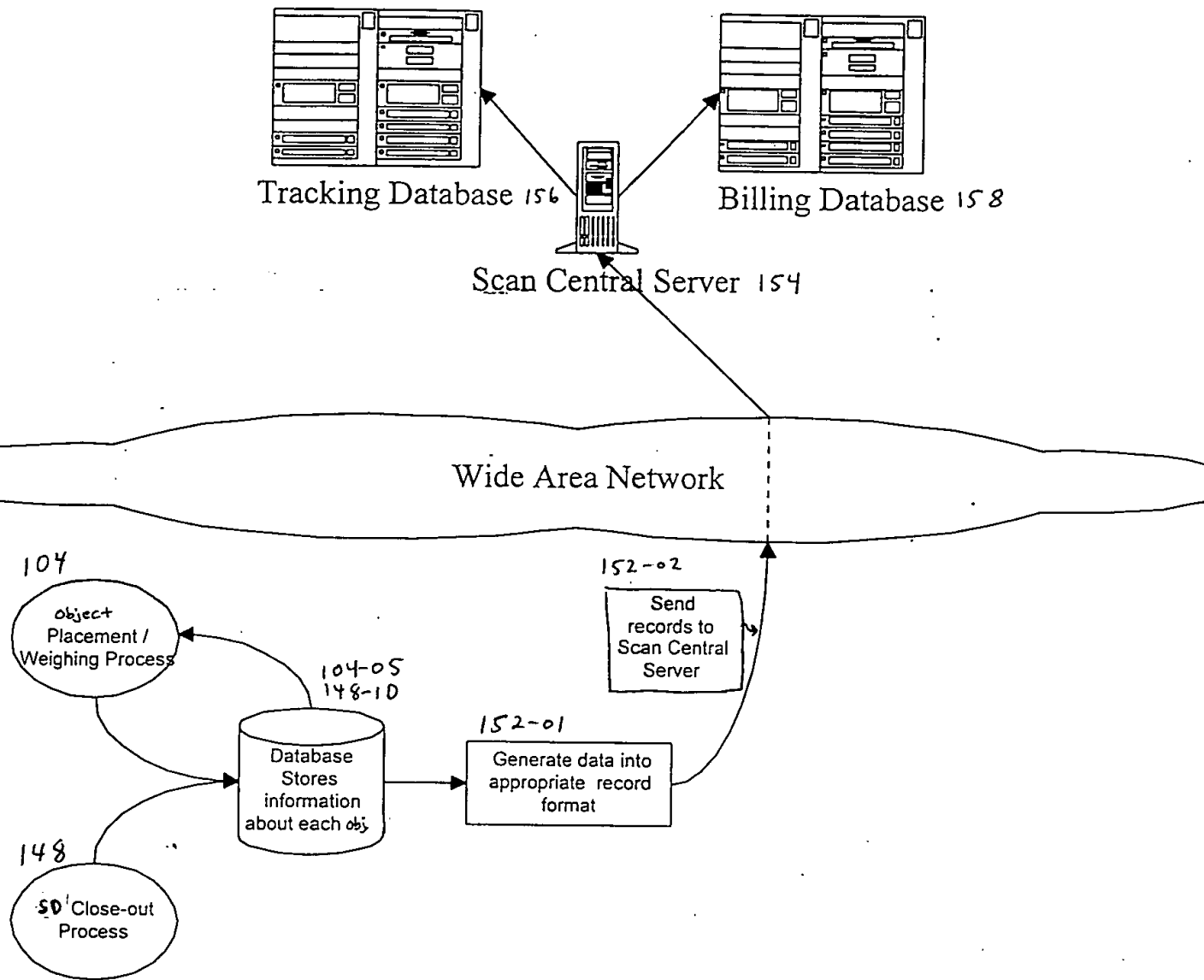


Figure 11

150

00944292-040600

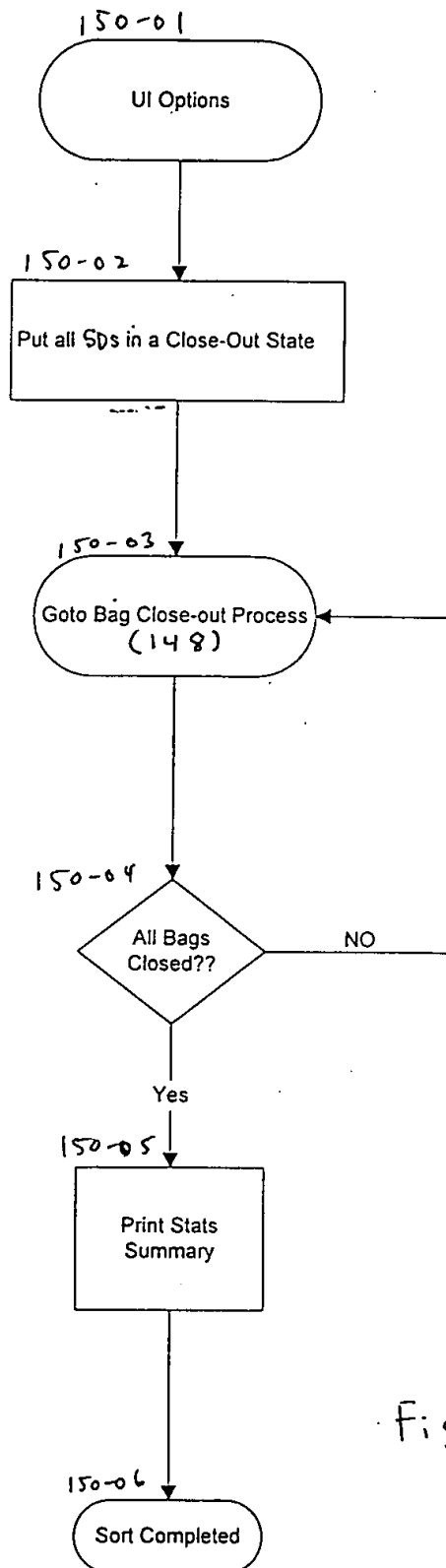


Figure 12

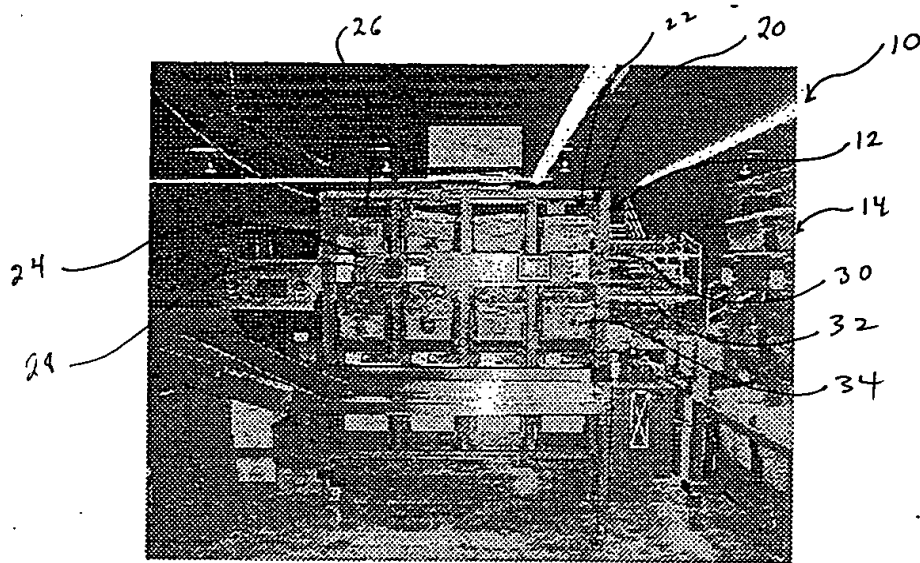


Figure 13

009040-2624560

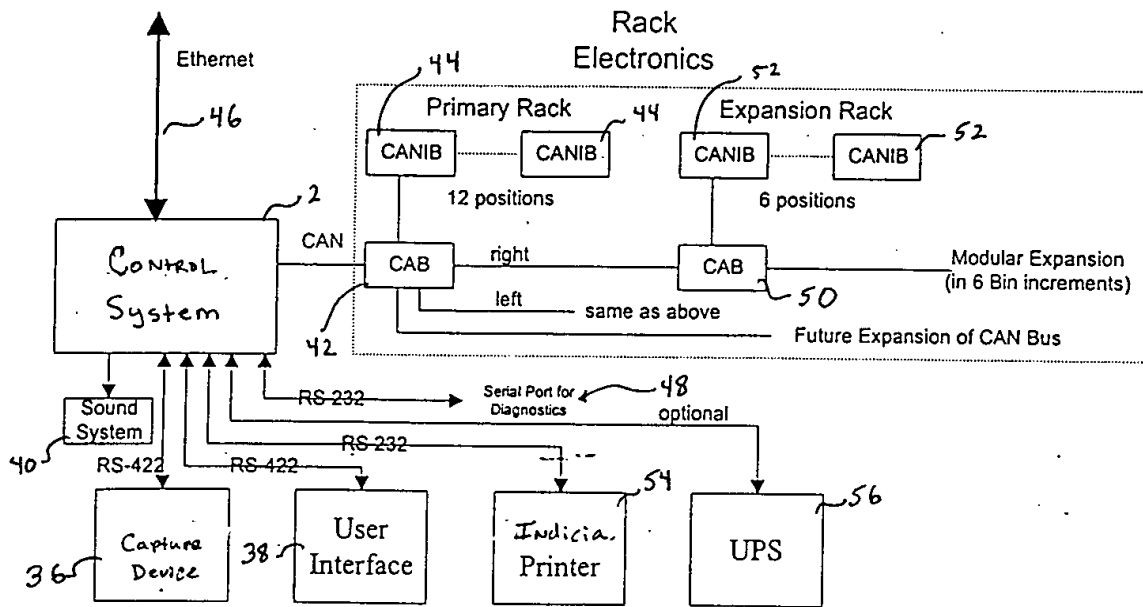


Figure 14

009040-2624450

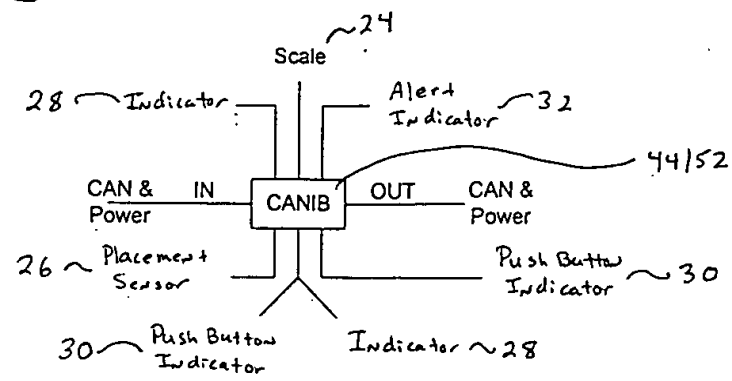


Figure 15